











1K ACRYL FILLER

ET5600AP-01 1kg, grey
ET5600AP-04 4kg, grey

	Product	1K acrylic filler for fast jobs and spot repairs. Good filling and insulating properties.
	Substrates	Can be applied over bare steel, aluminum, plastic, old paint, polyester filler and putties.
	Surface Preparation	Degrease dry sand with P180-P220, clean with tack rag. In case of aluminum sand with non-woven abrasive (Scotch Brite)
	Application Conditions	18-22 °C
	Mixing	By volume with acrylic thinner/reducer 45% for filling primer or 60% for sealing primer.
	Application Viscosity	50 sec at 20°C, Ford cup 4 for filling primer 30 sec at 20°C, Ford cup 4 for sealing primer
	Spraying equipment	Gravity feed gun - 1.6-1.8mm
	Number of layers	2 coats
	Flash-off	10-15 min
	Coating Thickness	15-19 sec. coating thickness 40-60 micron
	Drying	45-60 min at 20°C 15 min at 60°C
	Sanding	Machine sanding P400 - P500
	VOC	≤ 540 g/l compliant with EU directive (2004/42/EC)
	Shelf life	12 months