









ALLIGATOR



ET/ALIG-075BL 750gr, black
 ET/ALIG-075TR 750gr, transparent
 ET/ALIG-UVH021 210gr, hardener

	Product	Alligator is a 2K polyurethane based, over-paintable and tintable product with high resistance to mechanical and chemical impact. New formula with even better anticorrosive properties and high UV resistance.
	Substrates	Steel, galvanized steel, stainless steel, aluminum - advised to be primed with 2K epoxy or acrylic primers and sanded with P180-P240. Plastic surfaces - sanded with P240 and primed with plastic adhesion promoter.
	Surface Preparation	Always sand, clean and degrease the surface prior application. Apply primer if needed.
	Application Conditions	15-25°C Shake the product before opening and after adding catalyst.
	Mixing	3:1 by weight 790g:210g catalyst.
	Dilution	Product is ready for use. In case of application with gravity gun add 10-20% of Etalon acrylic thinner
	Pot Life	1h at 20°C
	Spraying Equipment	Underbody Spray gun or Gravity feed spray gun 1.8-2.5mm
	Number of layers	2 coats
	Flash off	30-50 min between the coats and 1,5-2 hours before baking if applied
	Coating Thickness	150µm one dry coat
	Drying	Dust free: 60 min at 20°C Full hardness: 7 days at 20°C Light duty: 2-3 days at 20°C Forced drying at max at 45°C for 50-60 min
	Overcoating	After 24 hours Alligator can be overcoated with any automotive coating. Sand with non-woven abrasive pad, clean and degrease properly.
	Tinting	Transparent version can be tinted with acrylic and urethane based paints: Solvent based acrylic basecoat 10-15% from the whole mixture 2K acrylic direct gloss paints - 10-15% from the whole mixture Acrylic basecoat toners - 5-10% from the whole mixture
	VOC	Compliant with the EU directive 2004/42/WE kat.B/5 < 840g/l
	Shelf life	12 months for Part A and Part B (catalyst)